

Work Order ID 51870

Tuesday, September 08, 2009 12:39:44 PM



Page 1

Item ID: D2232-3

Accept



Setup Start



Revision ID: C

Stop



Item Name: Basket Hinge

Start Date: 9/9/2009 Start Qty: 6.00



Cust Item ID:

Required Date: 9/14/2009 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

09-9-08

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2232

Rev C

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D2232 ☒ Dwg Rev: C ☐ Prog Rev: C ☐ 2-
Deburr if necessary

HB 9-9-10

12

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

HB 9-9-10

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

=> S 09/09/10

12

6

Tuesday, September 08, 2009 12:39:44 PM

Page 2



Accept

**Setup Start**

Stop

**Cust Item ID:**

Customer:

Reference:

Run Start



Stop

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____



**Insp.
Stamp**

0.00



Small Fab

Memo

0.00

Small Fab

Deburr

M-1 09/09/14

12x

0.00



Packaging

Memo

0.00

Packaging

SAD 09-09-15

12

0.00



QC

Memo

0.00

Quality Control

09/09/15 ~~15~~

BP 09-9-15

Picklist Print

Page 1

Tuesday, September 08, 2009 12:39:51 PM

Work Order ID: 51870



Parent Item: D2232-3RevC



Parent Item Name: Basket Hinge



Start Date: 9/9/2009

Required Date: 9/14/2009

Comments:

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S11GA 		Purchased	No			100	sf	50.1851	0.4383 	8695	B 9-9-10	
304/316 0.125 Sheet												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

50.18509789

111018

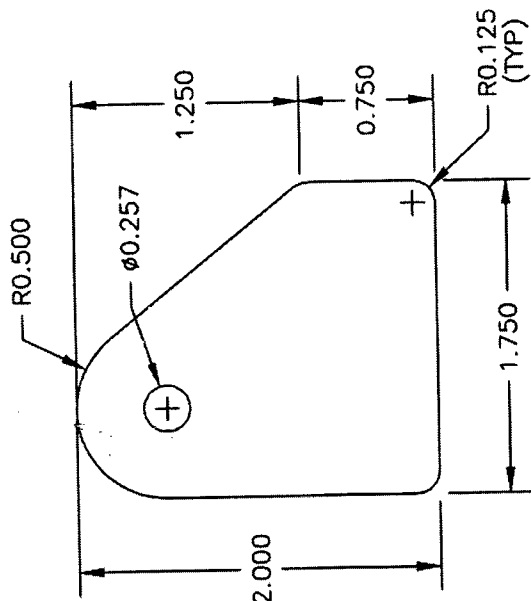
50.1850979

111018



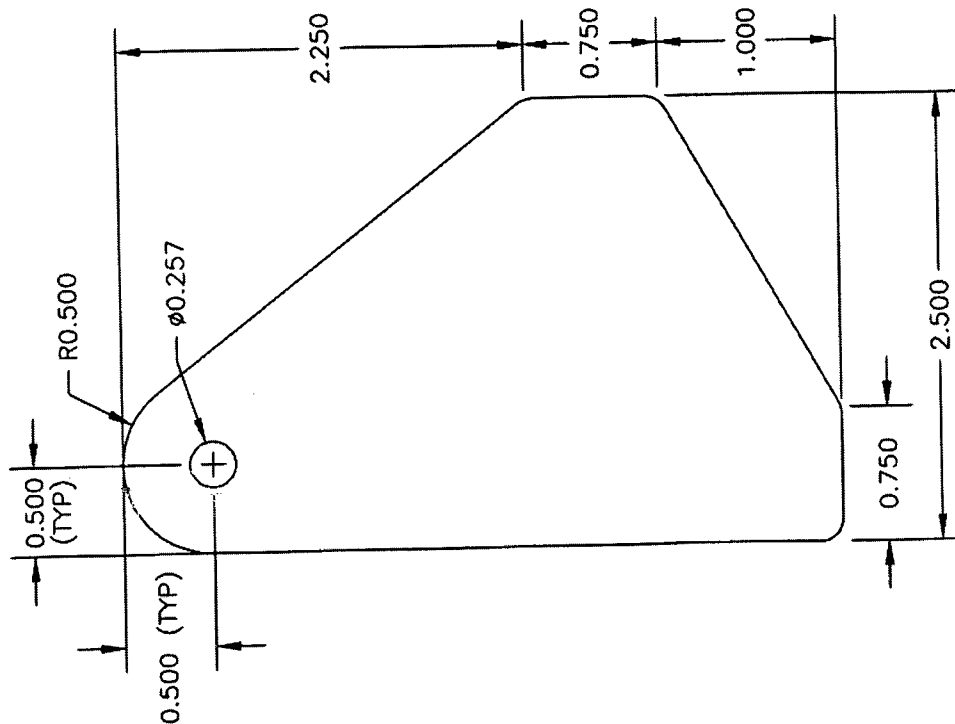
DESIGN	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>MD</i>	APPROVED <i>KE</i>	DRAWING NO. D2232	REV. C SHEET 1 OF 2
DATE 98.04.28		TITLE BASKET HINGE	SCALE 1:1
A	94.05.12	NEW ISSUE	
B	96.01.02	ADDED -5 AND -7	
C	98.04.28	0.125 THICK WAS 0.063	

RELEASED
98.05.05 KE



D2232-1

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 31870



D2232-3

MATERIAL: AISI 304/316 SS 0.125 THICK

DART

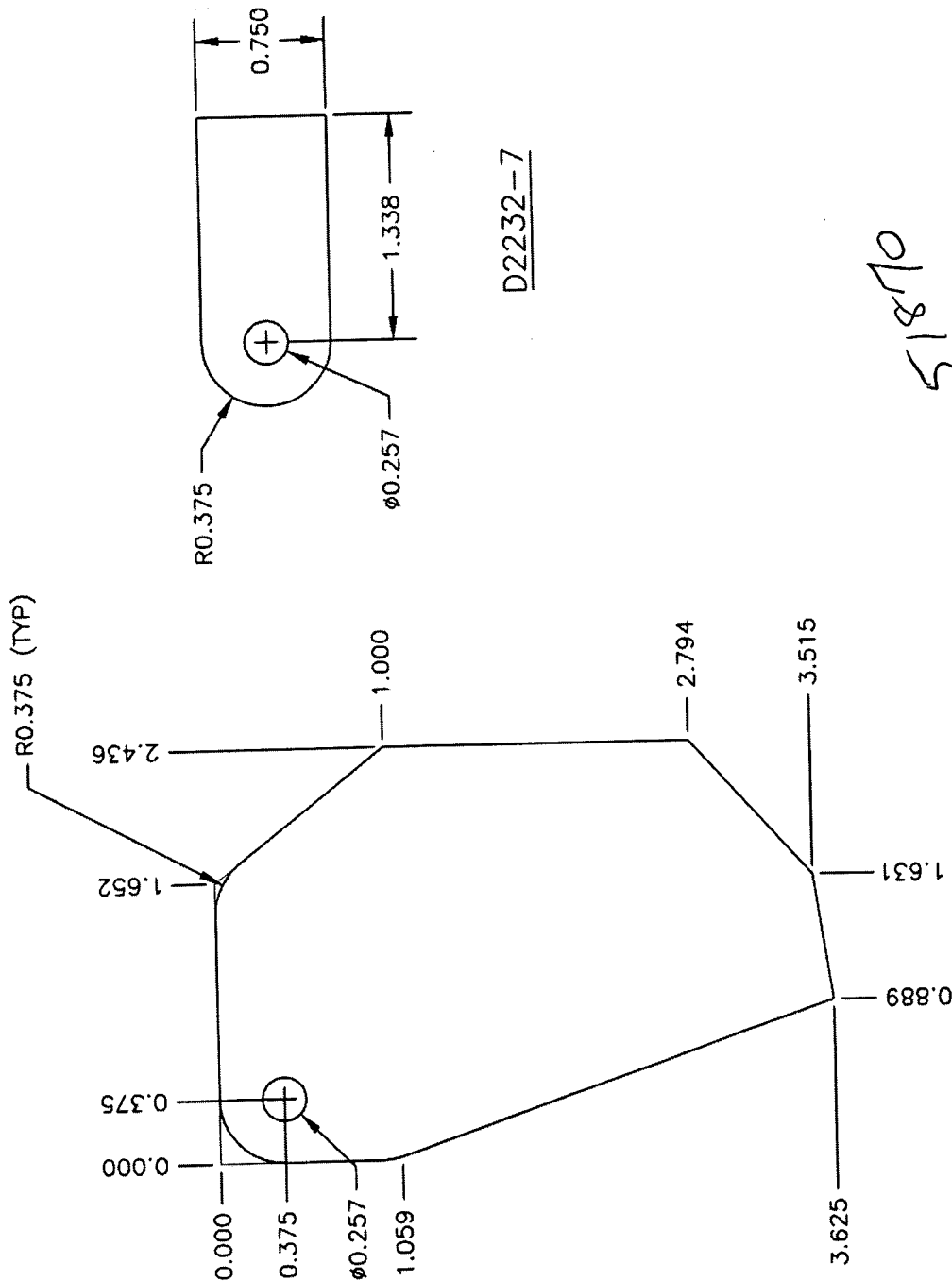
QA
COPY
ISSUED

DESIGN <i>[Signature]</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2232	REV. C SHEET 2 OF 2
DATE 98.04.28		TITLE BASKET HINGE	SCALE 1:1

RELEASED
49.05.05 KE

D2232-7

51810



D2232-5

MATERIAL: AISI 304/316 SS 0.125 THICK